



Emission Reduction: Industrial Facility Power Strategies

Strategies and technologies to
lower plant emissions

An aerial photograph of a large-scale industrial construction project, possibly a refinery or chemical plant. The image shows a vast area with a large rectangular building under construction in the center-left. Numerous cranes are positioned around the site, and various pieces of heavy machinery and vehicles are scattered throughout. The ground is a mix of dirt, gravel, and some vegetation. The overall scene depicts a complex and active industrial development.

THE EMISSION EVOLUTION



Low Hanging Areas Of Emission Reduction In The Energy Sector

Low-Cost Emissions Reduction, Typically Methane

- Casing Gas
- Tanks
- Pneumatics conversion from instrument gas to instrument air
- Pressure envelope leaks
- Process Venting

The Next Tier of Reductions

- Combustion Emissions

An aerial photograph of a large-scale industrial construction project. A massive, rectangular building is under construction, with its steel framework visible. Several tall cranes are positioned around the site, some extending over the building. The ground is a mix of dirt, gravel, and construction materials. In the background, there are more industrial structures and a parking lot filled with vehicles. The entire image is overlaid with a semi-transparent dark blue filter.

COMBUSTION EMISSIONS REDUCTION OPTIONS

Driving The Trend To Lower Emissions



Balzac Power Station

Provincial vs Federal Regulations

Alberta's power sector heavily relies on fossil fuels, even with the move away from coal to natural gas. There are still a significant greenhouse gas emissions.

Urgency for Clean Energy Transition

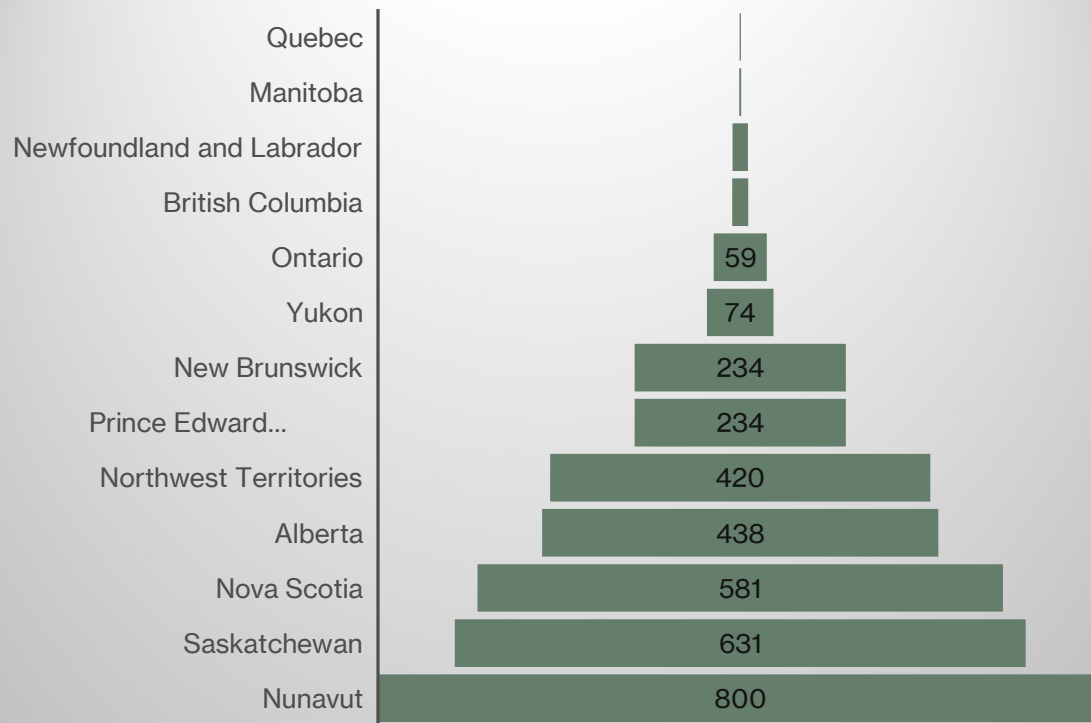
Environmental and regulatory pressures are driving transition toward cleaner energy to meet climate targets and remain competitive.

Innovative Emission Reduction Technologies

Technologies like waste heat recovery and carbon capture offer pathways to reduce emissions and support sustainable energy production.

WHERE YOU OPERATE MATTERS

Electricity consumption intensities (g CO₂e/kWh electricity consumed)



Emissions Per Horsepower on Natural Gas

VHP® Series Five L7044GSI S5 – 420g CO₂e/bhp-hr

Most Efficient Thermal Power Rate

400 to 490 g CO₂e/kWh

Running Compression on Power Grid in Alberta

Incorporating transmission loss (10%), 414 g CO₂e/bhp-hr.

Running Compression on Power in BC

Incorporating transmission loss (10%), 17 g CO₂e/bhp-hr.



Waste Heat Recovery



ORC Expansion Tank (Wellons)

Technology and Benefits of Waste Heat Recovery

Waste Heat Recovery Technology

Captures excess thermal energy from, particularly from turbines, exhaust to convert into usable energy improving efficiency.

Environmental and Economic Benefits

Reduces fuel consumption and greenhouse gas emissions while lowering operational costs and enhancing sustainability.

- Extracting usable energy from a 'waste' stream
- Pair with Organic Rankine Cycle (ORC) to further improve the over all thermal efficiency

Regulatory Alignment

While this supports Alberta's provincial Tier program, currently credits are frozen at \$95/tonne which presents head winds

Carbon Capture Strategies and Potential in Alberta

Carbon Capture Process

CCS captures carbon dioxide emissions from industrial sources before atmospheric release, reducing environmental impact.

Geological Storage Potential

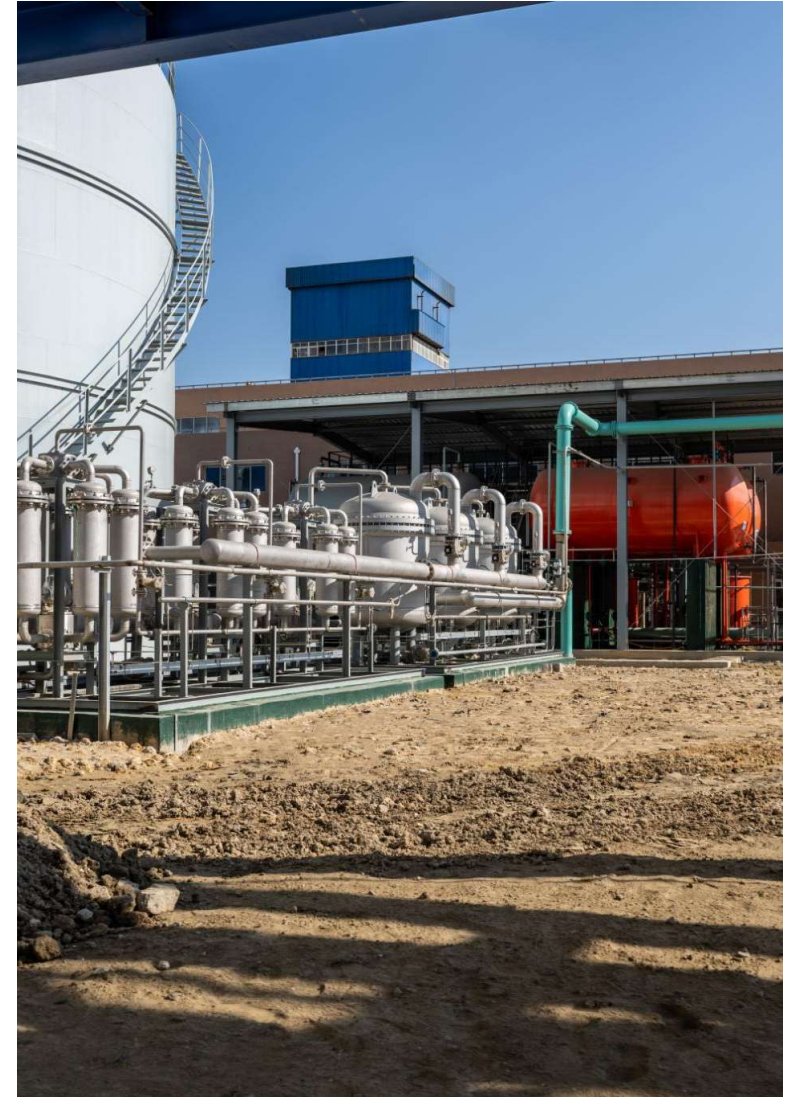
Alberta's geological formations provide ideal sites for safe, long-term underground CO₂ storage.

Innovations and Partnerships

Technological innovations and public-private partnerships accelerate CCS adoption and cost reduction.

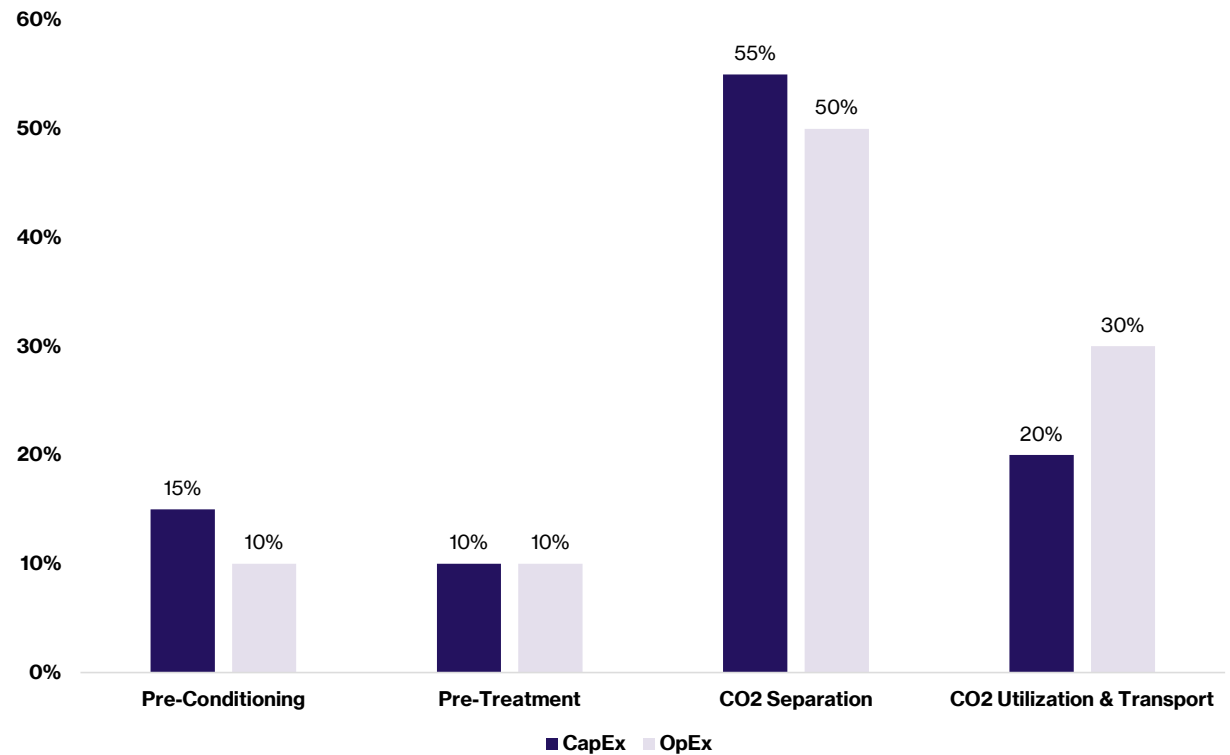
Integration with Clean Energy

Combining CCS with waste heat recovery and renewables significantly lowers emissions from power generation.



Cost CO2 Capture

Costs Based on Processing CO2 from Exhaust



**COST TO
TRANSPORT STATE =
\$15 / METRIC TON***

*Discharge scope, does not include well costs, assumes 10-year financing model with 12% interest

Analysis of CCUS Sources

Amine Units

Simple treatment (water removal) and then compression for rather pure CO₂. Roughly \$15/tonne of CO₂*

Other IP Based Capture Options

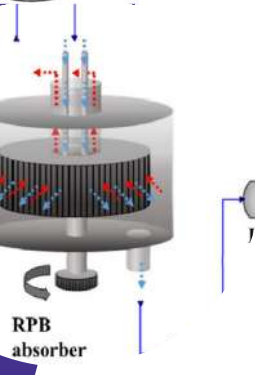
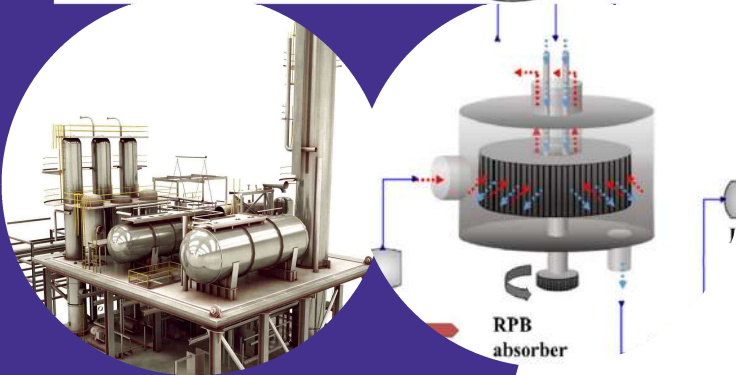
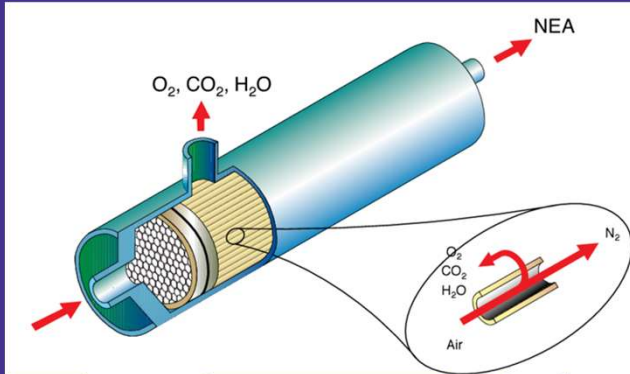
- Metal Organic Frameworks
- Capture as a Service
- Oxy-fuels and hydrogen to reduction NO_x concentrations

Reciprocating Engines

Depending on the rich or lean burn setup, there are applications of this on small scale and larger (amine). Ranges from \$65 to \$110/tonne of CO₂*

Burners

We have seen boilers that run at 15% CO₂ content in their emissions targeted in building and pulp and paper projects.

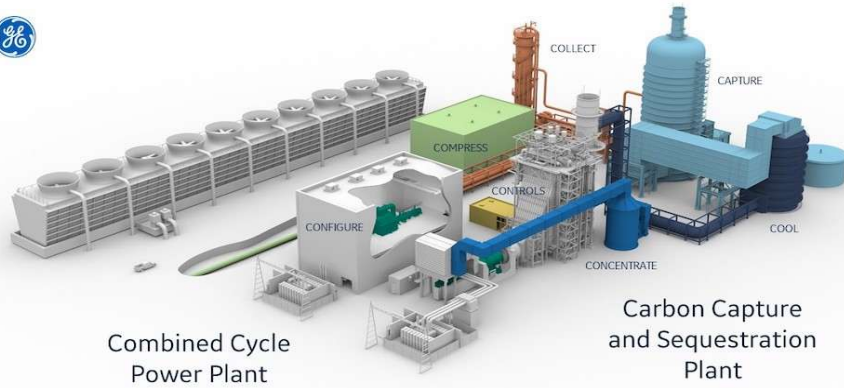


*Less costs for pipeline and injection well

Integrated Value Chain

Integrated Value Chains

- Northern Lights – European North Sea CO₂ Sequestration with cement Clients (Shell/Equinor/TotalEnergies)
- Blue Spruce – Wyoming CO₂/Natural Gas/ Helium development
- Google 400 MW Integrated Ethanol injection site with NGCC and CCUS
- BKV Midstream / Wolf Midstream offering midstream services for CO₂
- Cenovus Enhanced Oil Recovery programs
- Occidental Permian CO₂ EOR Program



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Cost of Injecting CO2



Power Required

7.5 - 11 HP

Horsepower per metric ton



CapEx Cost

\$140 - \$170

USD per metric ton per year



Energy Consumption

165 - 200 kWh

Kilowatt-hours per metric ton

*Saturated CO2 processing, assumes roughly 1200 psig discharge at custody point, does not include well costs



Innovative Solutions Beyond Conventional Combustion

Combined Heat and Power Systems

CHP systems maximize energy use by producing electricity and thermal energy simultaneously from one fuel source. For large power generation CHP strong solution but presents regulatory hurdles for rapid approvals. In fenceline projects require prior planning or expensive retrofits.

Renewable Energy Integration

Renewable sources like wind, solar, renewable natural gas and hydro complement traditional power generation with zero emissions.

Alberta has limited hydro electric generation at only 1-3% (source; CER)

Advanced Turbine Technology

High-efficiency gas turbines reduce fuel consumption and emissions, enhancing energy generation efficiency.

Energy Storage Solutions

Battery storage balances energy supply and demand, supporting grid flexibility and reliability.

An aerial photograph of a large-scale industrial construction project, possibly a refinery or chemical plant. The image shows a vast area with multiple large buildings under construction, numerous cranes, and extensive piping systems. The ground is a mix of dirt, gravel, and some vegetation. The overall scene conveys a sense of large-scale industrial development.

WHAT IS DRIVING DEMAND?

Power Demand Changes – Data Centre's

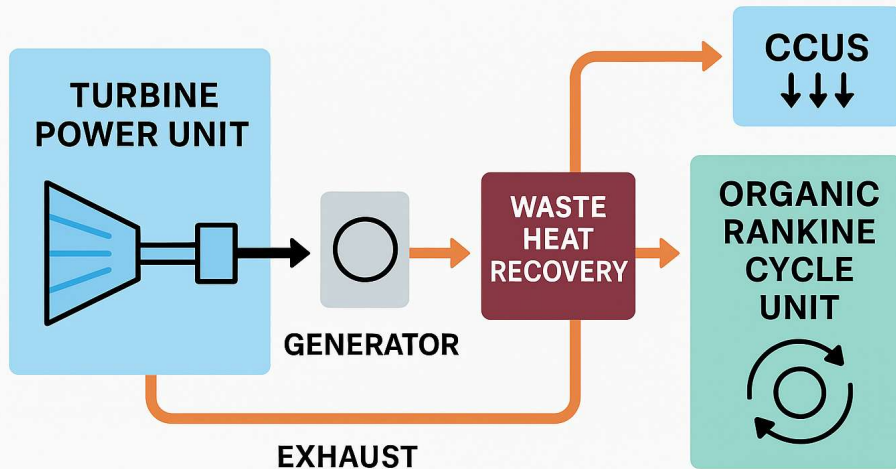
Power demand of data centre's

Year/Period	Estimated Consumption (TWh)	Notes/Context
2023	3–6	National estimate; 0.5–1% of total electricity use. Derived from regional studies including US data.
2023–2032	+4.1 (increase)	Quebec-specific projection from Hydro Québec's supply plan; reflects new data center connections.
2025	~5–9 (estimated)	Based on operational capacity of 0.75–1.4 GW (assuming ~80% load factor and 8,760 hours/year); aligns with 1% of national total. Capacity growth from 0.75 GW (2024) to 1.4 GW live (2025).
2030	~10–12 (projected)	National estimate extrapolated from capacity growth (e.g., IT load reaching 3.13 GW in 2025, CAGR ~5% to 2030) and global IEA trends (doubling of data center demand).
2035	~15+ (partial)	Ontario-specific: 8.4 TWh projected (4% of provincial demand); national total higher when including other provinces.

Google has now signed a deal for 400MW natural gas power gen with carbon capture. First major to do so.

How Do We Layer In These Solutions?

LAYERED SOLUTIONS FOR CLEAN NATURAL GAS POWER GENERATION



For natural gas power generation:

- Goal is to increase the overall thermal efficiency by using waste heat recovery and ORC
- Offset other heat users point source emissions
- High efficiency turbines and operating at efficiency point (loaded properly)
- Carbon Capture for CCUS or EOR

Capital Deployment – The Dollars & Cents Of It

Power Generation vs Grid Connection

Cost of fuel and capital to build vs long term agreements and time to bring the power lines to site

The upside of Carbon Capture

Tax incentive

Possible 'deal' requirements

Layering in Technologies

ORC can offset some of the power needs for CCUS

CCUS has ~ 30% parasitic load on the system

Technologies like waste heat recovery and carbon capture offer pathways to reduce emissions and support sustainable energy production.



Generation Costs With Waste Heat Recovery

Power Generation Costs

Cost depend on region and individual client needs but have been hovering around \$ 1,800 / kW to \$2,500 / kW

Waste Heat Recovery

Hot Oil WHRC unit install costs have been seen at \$425 - \$550 / kW

Other considerations

- Additional user groups
- Maintenance and back ups
- Reduction of other fuel gas users



Summary – Demand Vs Cost

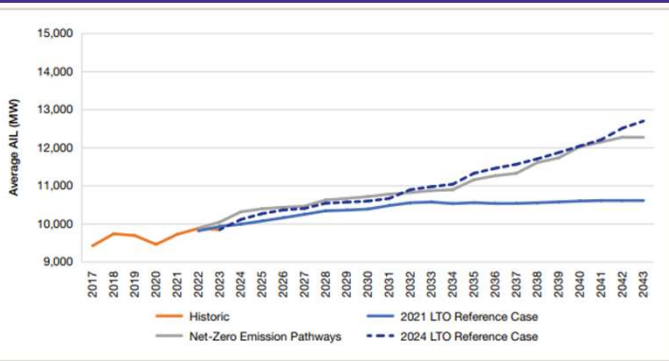
Demand is set to increase in the next 20 years

Alberta's expected demand could increase by 1.2% yearly according to AESO for the reference case.

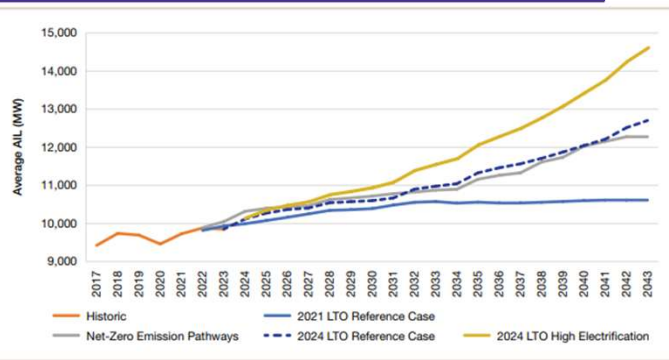
If the High Electrification case is applied and could require ~45% total increase by 2043 or nearly double the reference case

Increased demand will push cost / kWhr up

Regulations require emission reduction and therefore, to meet demand layering of these emission reduction actions are critical



2024 AESO Reference Case



2024 AESO High Electrification Case



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Project Development and Execution

Carbon Capture, Utilization & Storage

Power Generation

Natural Gas Processing

Industrial Gas Processing

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